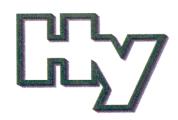
Hygiene-Institut des Ruhrgebiets

Institut für Umwelthygiene und Toxikologie Direktor: Prof. Dr. rer. nat. L. Dunemann

HYGIENE-INSTITUT - Postfach 10 12 55 - 45812 Gelsenkirchen / GERMANY

Baum Kunststoff GmbH Gewerbestraße 25-29 75217 Birkenfeld-Gräfenhausen GERMANY



Visitor-/Parcel Address: Rotthauser Str. 21 45879 Gelsenkirchen

Telephone +49 (0) 209 9242-0 Extension +49 (0) 209 9242-210 Telefax +49 (0) 209 9242-212 E-Mail a.koch@hyg.de Internet www.hyg.de

Reference-No.: K-222310-12-Ko/st Contact person: Dr. Andreas Koch K-210078-11-Ko

Gelsenkirchen, 17.10.2012

TEST CERTIFICATE according to the KTW-Guideline

Product:

PTFE-lining material (pipes), white

Test specimen:

pipe segments Øa = 2,3 mm Øi = 2,0 cm (length: 1 meter)

The test specimen meets the requirements according to the test report Ref.-No.: K-222310-12-Ko/st dated 17.10.2012 for the following applications and temperatures:

Applications:	cold water (23°C)	warm water (60°C)	hot water (85°C)
Pipes with DN < 80 mm (domestic distribution)	passed		
Pipes of diameter 80 mm ≤ DN < 300 mm (supply pipes)	passed		
Pipes of diameter DN ≥ 300 mm (main pipes)	passed		
Fittings for pipes with DN < 80 mm	passed		
Fittings for pipes with 80 mm ≤ DN < 300 mm	passed		
Fittings for pipes with DN ≥ 300 mm	passed		
Sealings for pipes with DN < 80 mm	passed		
Sealings for pipes with 80 mm ≤ DN < 300 mm	passed		
Sealings for pipes with DN ≥ 300 mm	passed		
Tanks in the domestic installations including repair systems	passed		
Tanks other than in domestic installations including repair systems	passed		

as far as technically suited.

If pipes, sealings or fittings and ancillaries do not differ in their material composition and process of manufacture, testing of the smallest diameter of the product range is sufficient.

This test certificate is valid beginning with the date of issue and is ending by **10.11.2016** as far as there are no changes in the formula. After this time it can be extended for further 5 years if demanded.

The Director of the Hygiene-Institute on behalf of

Dr. rer. nat. Andreas Koch Head of the Dept. for water hygienic material testing



The assessment was based on the assumption that the used starting substances and monomers used to manufacture the product may completely known and no other substances are present in the product. The validity of this document expires in case of modifications in the composition of the product or the processing conditions. The results and evaluations refer to the groups of test items. This document may not be published without our written permission only complete and unchanged or duplicated.





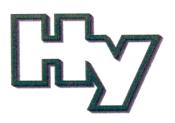


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Reference-No.: K-222310-12-Ko/st
Contact person: Dr. Andreas Koch
Translation: K-210078-11-Ko

Gelsenkirchen, 17.10.2012

TEST REPORT according to the KTW-Guideline

Order of:

24.08.2011

Field of application:

pipes with DN < 80 mm cold water (23°C)

Product:

PTFE-lining material (pipes), white

Test specimen:

pipe segments Øa = 2,3 cm Øi = 2,0 cm (length: 1 meter)

Date of receipt:

08.09.2011

Sampler:

transmitted by mail

Start of migration test:

11.10.2011

End of test:

10.11.2011

The Director of the Hygiene-Institute on behalf of

Dr. rer. nat/Andreas Koch Head of the Dept. for water hygienic material testing

This test report consists of 2 pages.

The assessment was based on the assumption that the used starting substances and monomers used to manufacture the product may completely known and no other substances are present in the product. The validity of this document expires in case of modifications in the composition of the product or the processing conditions. The results and evaluations refer to the groups of test items. This document may not be published without our written permission only complete and unchanged or duplicated.







TEST RESULTS cold water area (23°C)

Product:

PTFE-lining material (pipes), white

Test Specimen:

pipe segments Øa = 2,3 cm Øi = 2,0 cm (length: 1 meter)

Formula:

submitted and checked (No.: 3083)

S/V-ratio migrationtest:

 $30,79 \text{ dm}^2 / 1,53 \text{ dm}^3 \triangleq 20,19 \text{ dm}^{-1}$

S/V-ratio odour/flavour test:

 $30,79 \text{ dm}^2 / 1,53 \text{ dm}^3 \triangleq 20,19 \text{ dm}^{-1}$

test steps each 3 days (72 hours)				Requirements for pipes with	
Test / Parameter	13. d	46. d	79. d	DN < 80 mm	
colour	colourless	colourless	colourless	n.s.e.	
turbidity	clear	clear	clear	n.s.e.	
tendency to foam formation	none	none	none	n.s.e.	
TON (23°C)	2 *)	2 *)	1	< 2	
TFN (23°C)	n.e.	n.e.	1	< 2	
total organic carbon (TOC) mg/dm² x d	0,002	0,002	0,001	≤ 0,025	
parameter with imitations	QMA	/DWPLL-values are cor	mplied		

*) temporary detection of TON

n.s.e. = no significant effect

n.e. = not examined

TON = threshold odour number
TFN = threshold flavour number



Test methods used in qualification tests of materials in contact with potable water

Parameter	Test method	
	1 cot metrica	
Odour / taste threshold (TON / TFN)	DIN EN 1622	
Qualitative determination of colour, turbidity and foaming tendency	In-house test method Hy-KTW-5 (visual assessment)	
Total organic carbon (TOC)	EN 1484	
Chlorine demand	In-house test method KTW-14.6 after the BGA recommendation 1977 (photometric method)	
Formaldehyde	In-house test method KTW-14.7 (photometric method)	
Primary aromatic amines	In-house test method KTW-14.8 according to Section 35 (§ 35) of the German Federal Food and Consumer Goods Act (LMBG) (photometric method)	
PhenoIs	DIN 38409 H16	
Zinc	DIN 38406 E8	
Lead	DIN 38406 E6	
Epichlorohydrine	DIN EN 14207:2003	
3-Mono-chloro-1,2-propanediol	In-hose test method Hy-AW-13 (gas chromatographic method)	
Bisphenol A BADGE and Hydrolysis products BFDGE and Hydrolysis products	In-house method Hy-W-37 (HPLC)	

For the above-mentioned methods we are accredited.

We reserve the right to submit samples to qualified subcontractors for the verification of specific migration limits.





Entrusted according to Section 8 subsection 1 AkkStelleG in connection with Section 1 subsection 1 AkkStelleGBV
Signatory to the Multilateral Agreements of EA, ILAC and IAF for Mutual Recognition

Accreditation



The Deutsche Akkreditierungsstelle GmbH attests that the testing laboratory

Hygiene-Institut des Ruhrgebiets Institut für Umwelthygiene und Toxikologie Rotthauser Straße 21, 45879 Gelsenkirchen

is competent under the terms of DIN EN ISO/IEC 17025:2005 to carry out tests in the following fields:

physical, physicochemical, chemical, biological and specific ecotoxicological analyses of water, surface water, natural water, leachate, swimming pool water, waste water, sludge, sediments, biowaste, solid wastes, matters for recycling, solid matters and solls; microbiological analyses of water, surface water, swimming pool water as well as mineral and table water; analyses of drinking water as specified by the Trinkwasserverordnung (German drinking water ordinance) excluding radiological parameters; specific physicochemical, chemical and microbiological analysis of non-metallic materials in potable water supply; specific microbiological examination of disinfectants and materials; selected procedures for the determination of overall migration of food contact materials; analyses of organic trace elements in water, migrates and solid matters (i.a. food contact materials) by means of HPLC-MS; analyses of organic trace elements in water, migrates and solid matters (i.a. food contact materials) by means of gas chromatography (GC-MS); sampling of water, waste water, surface water, ground water, natural and potable water, leachate, swimming pool water, sludges, biowaste, sediments, solid waste and matters for recycling as well as soil vapour; determination (sampling and analysis) of airborne organic gaseous particles, fibrous particles and microbiological substances within the frame of indoor measurements; determination (sampling and analysis) of airborne fibrous particles within the frame of measurements at workplace; determination (sampling and analysis) analysis of particle precipitations within the frame of immission measurements; analysis of solid matters and dust with regard to fibrous particles; determination (sampling and analysis) of inorganic and organic gaseous or particulate air constituents in immission; determination (sampling and analysis) of fibrous particles in immission; sampling of airborne polyhalogenated Dibenzo-p-Dioxins and Dibenzofuranes in immission; modul immission control; technical modules water, soil and contaminated sites as well as waste

The accreditation certificate shall only apply in connection with the notice of accreditation of 21.05.2012 with the accreditation number D-PL-13042-02 and is valid until 18.06.2014. It comprises the cover sheet, the reverse side of the cover sheet and the following annex with a total of 68 pages.

Registration number of the certificate: D-PL-13042-02-00

Berlin, 15.06.2012

Andrea Valbuena Head of Division

This document is a translation. The definitive version is the original German accreditation certificate.

See notes overleaf

Office Berlin Spittelmarkt 10 10117 Berlin Office Frankfurt am Main Gartenstraße 6 60594 Frankfurt am Main

Office Braunschweig Bundesallee 100 38116 Braunschweig

The publication of extracts of the accreditation certificate is subject to the prior written approval by Deutsche Akkreditierungsstelle GmbH (DAkkS). Exempted is the unchanged form of separate disseminations of the cover sheet by the conformity assessment body mentioned overleaf.

No impression shall be made that the accreditation also extends to fields beyond the scope of accreditation attested by DAkkS.

The accreditation was granted pursuant to the Act on the Accreditation Body (AkkStelleG) of 31 July 2009 (Federal Law Gazette I p. 2625) and the Regulation (EC) No 765/2008 of the European Parliament and of the Council of 9 July 2008 setting out the requirements for accreditation and market surveillance relating to the marketing of products (Official Journal of the European Union L 218 of 9 July 2008, p. 30). DAkkS is a signatory to the Multilateral Agreements for Mutual Recognition of the European co-operation for Accreditation (EA), International Accreditation Forum (IAF) and International Laboratory Accreditation Cooperation (ILAC). The signatories to these agreements recognise each other's accreditations.

The up-to-date state of membership can be retrieved from the following websites:

EA: www.european-accreditation.org

ILAC: www.ilac.org

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Berlin, 15.06.2012

Andrea Valbuena

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ZERTIFIKAT

LW-BU0440

über die Anerkennung als DVGW-Prüflaboratorium

Das Prüflaboratorium

Hygiene-Institut des Ruhrgebiets -Umwelthygiene-Rotthauser Str. 19, 45879 Gelsenkirchen DEUTSCHLAND

ist als

DVGW-Prüflaboratorium Wasser

anerkannt und damit berechtigt, Produktprüfungen für die DVGW CERT GmbH in dem bescheinigten Bereich durchzuführen. Die Anerkennung ist an die Person der Leitung des Prüflaboratoriums bzw. dessen Stellvertretung gebunden.

Leitung des Prüflaboratoriums: Dr. rer. nat. Andreas Koch

Stellvertretung: Dr. rer. nat. Georg-Joachim Tuschewitzki

Dr. rer. nat. Christiane Schell

Die Anerkennung gilt nur in Verbindung mit der gültigen Anlage zum anerkannten Prüfumfang, sowie der aktuellen Geschäftsordnung zur DVGW-Zertifizierung von Produkten. Sie gilt bis zum 04.01.2015, sofern die Voraussetzungen, die zur Anerkennung geführt haben, unverändert bleiben. Die Erstanerkennung erfolgte am 04.01.2010.

13,01.2010/Shr A

DVGW CERT GmbH - allgemein anerkannte Zulassungsstelle für die Prüflaboratorien im Gas- und Wasserfach

DVGW CERT GmbH - commonly recognized approval body for testing laboratories in the German gas and water industry DVGW CERT GmbH Josef-Wirmer-Straße 1-3 53123 Bonn

Telefon: +49 228 91 88-888 Telefax: +49 228 91 88-993 eMail: info@dvgw-cert.com



Warranty/Damages for Default

The Association, its legal representatives, agents and employees are liable to the Principal and third parties which are protected by the Agreement, for all claims for default, irrespective of which legal reason, which arise under this Agreement or due to an offence (Art. 823 BGB [German Civil Code]) only in case of intent or gross negligence but not in case of ordinary negligence.

The personal liability of the legal representatives, agents and employees of the Association to the Principal shall be excluded except in case of intent or gross negligence.

The exemption from liability shall apply especially to claims for damages which arise from positive breach of the Agreement and from unlawful acts. The exemption from liability comprises any and all property damages, deficiency losses and consequential damages as well as indirect and direct financial damages of the Principal and the persons which are protected under this Agreement.

In case of Agreements with a consumer (consumer agreements) the above mentioned legal limitations shall not apply to the liability for damages arising from the injury of life, body or health which were caused by the negligent breach of obligations of the Association or an intended or negligent breach of obligations of a legal representative, agent or employee of the Association.

If individual parts of this exemption from liability or this limitation of liability are invalid, the validity of the clause shall not be affected.